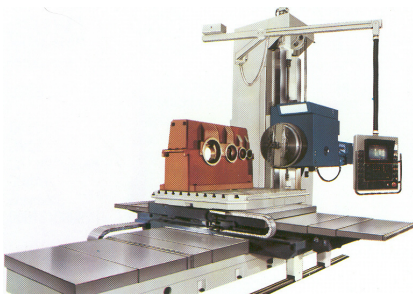


CNC machining

KUNI Maskinfabrik A/S offer subcontracting to the metal business, using the following 4 CNC operated machines:

CNC boring unit:



Union boring unit BFT 110

X = 2000 mm Y = 1600 mm Z = 1980 mm
Circular table: 1600 x 1400 mm
Spindle: Ø110 mm
Item weight: max. 6000 kg

CNC machine centre:



Hedelius BC 50

Pendant operation
X = 2100 mm Y = 520 mm Z = 500 mm
Integrated 4-axis circular table
Tool selection = 30 pcs.
Output = 22 kW

CNC lathes:



Traub TNA 300

Swing over beds = 560 mm
Swing over carriage = 375 mm
Centre distance = 450 mm
Tailstock
Tool selection = 12 pcs. rotary
Output = 11 kW

Traub TNA 500

Swing over beds = 680 mm
Swing over carriage = 445 mm
Centre distance = 1000 mm
Tailstock
Tool selection = 12 pcs.
Output = 31 kW

Programming station:

Pathrace – EDGE CAM

Enables direct machining according to your drawings.

Conventional machining:

Furthermore we do conventional machining on 11 machines with a.o.:

Turning: up to Ø1080 x 3000 mm
Boring machine: 1-24 dividing
w/horizontal and vertical dividing head
Sawing machine: up to Ø430 mm

Steel construction:

Steel constructions are produced in stainless and black steel.

Crane capacity: 20 tons
Lifting height: 7.6 meter



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